

# WICKEPIN - SKATEPARK

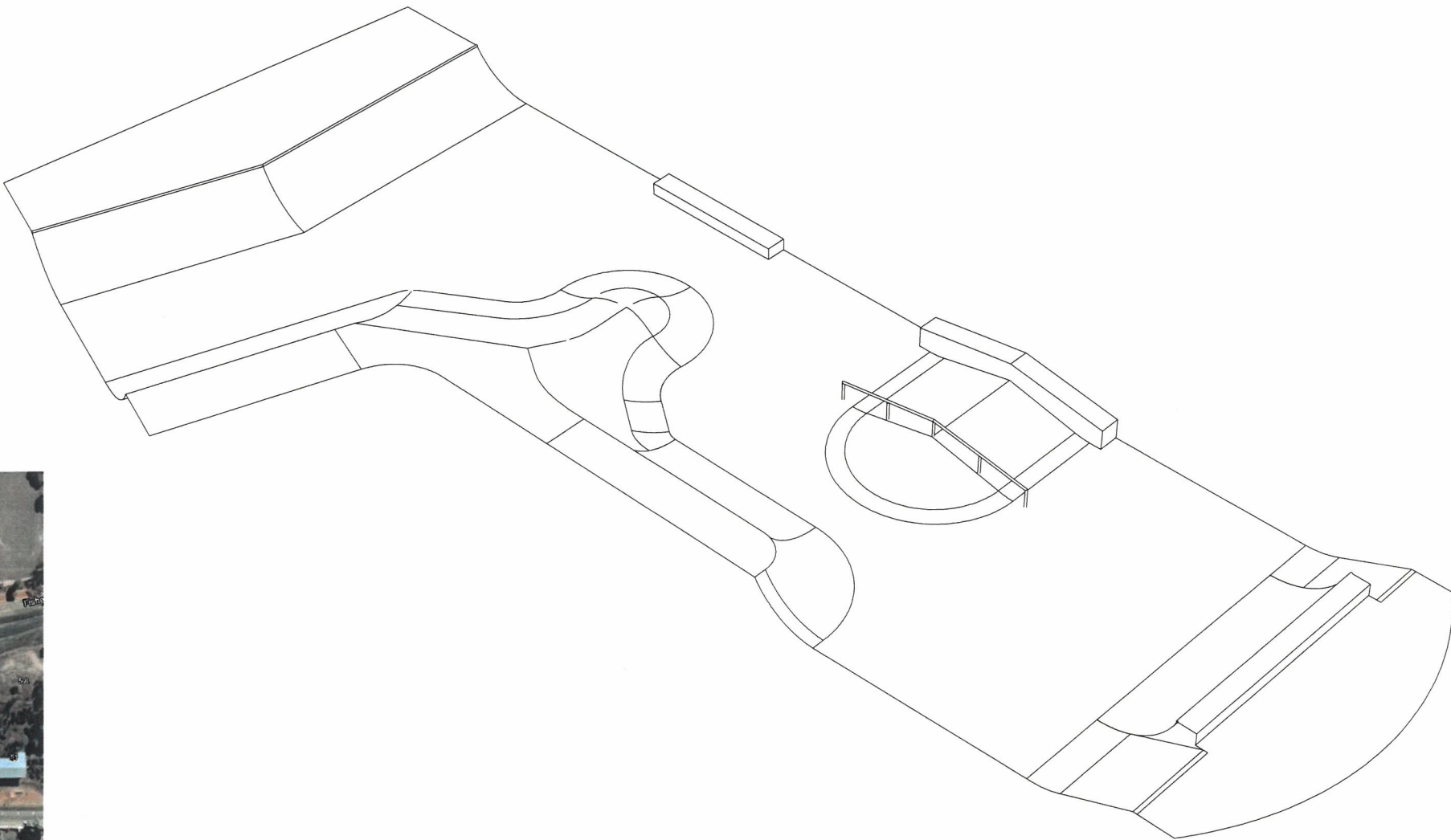
## ISSUE FOR: 90% TENDER

CLIENT: SHIRE OF WICKEPIN

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|               |                            |
| WK-SP-00N     | GENERAL NOTES              |

### DESIGN INTENT - PERSPECTIVE

\*SHOWN FOR DESIGN INTENT ONLY.  
IMAGE SHOWS GENERAL DESIGN INTENT AND GENERAL SCOPE OF WORKS.  
PARK LAYOUT AS SHOWN IN THIS IMAGE IS SUPERSEDED BY PLANS AND DETAILS CONTAINED WITHIN THIS DRAWING SET



### LOCATION PLAN

WOGOLIN ROAD, WICKEPIN WA



DESIGN BY (SKATEPARK)  
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ABN: 62 529 521 232  
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1 Howlett St, North Perth 6006



STRUCTURAL ENGINEER STAMP  
WA STRUCTURAL



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PROJECT  
WICKEPIN SKATEPARK  
PROJECT NUMBER  
CLIENT / LG  
SHIRE OF WICKEPIN



SCALE @ A1:  
NA

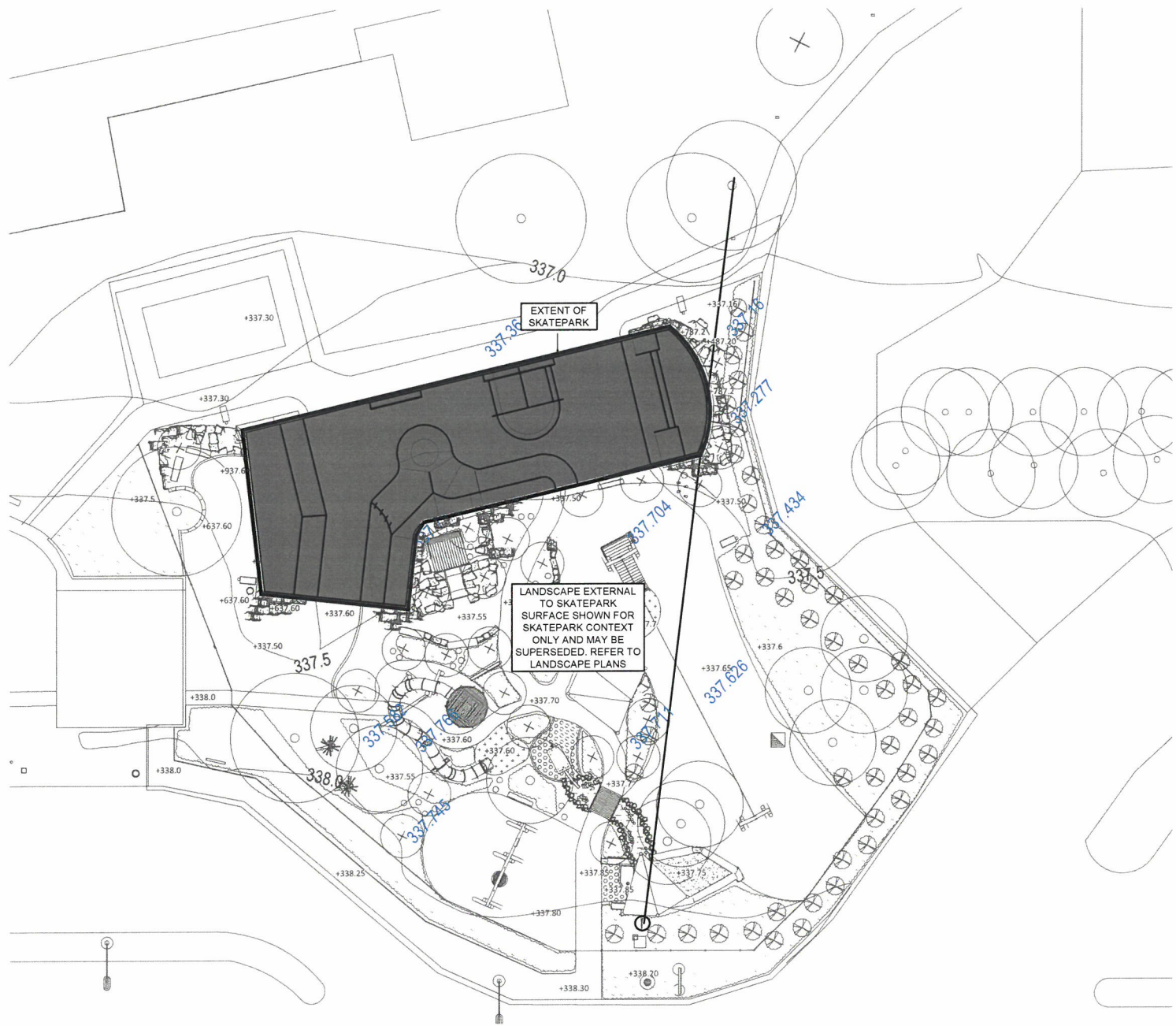
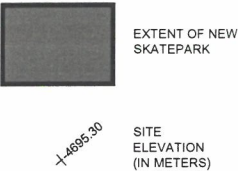
SKATEPARK COVER PAGE

DRAWING NUMBER:  
WK-SP-CVR

REV  
C



LEGEND



EXISTING SITE VIEW

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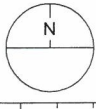
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| C           | 18.08.2020 90% TENDER |

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PROJECT  
WICKEPIN SKATEPARK  
PROJECT NUMBER  
CLIENT / LG  
SHIRE OF WICKEPIN



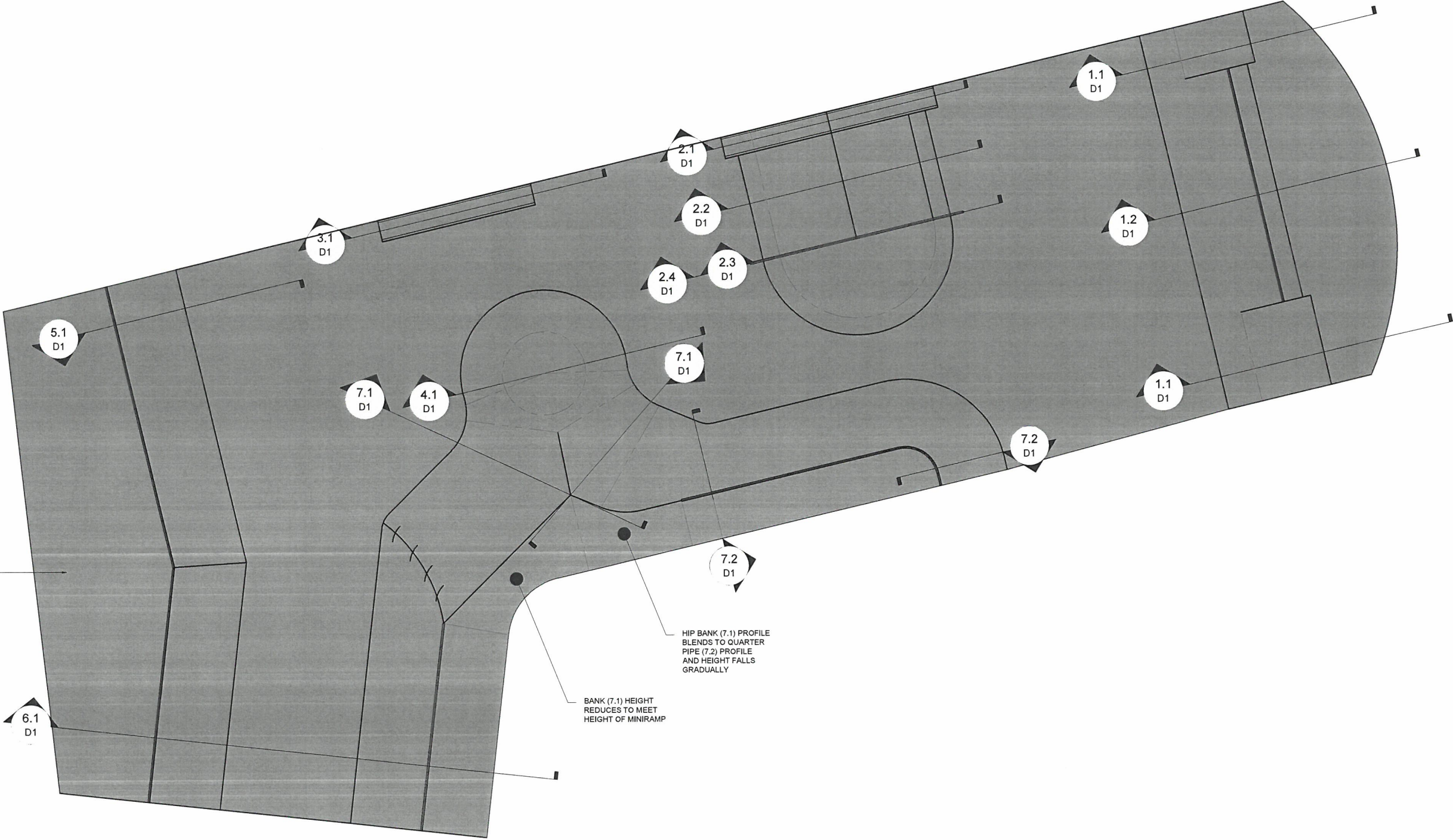
SCALE @ A1:  
1:200  
0 2 4 6 8 10 m

SITE CONTEXT PLAN  
DRAWING NUMBER:  
WK-SP-L00  
REV  
C



REFERENCE NOTES:

- 1.1 BANK / ROLL IN TO SIDES OF QP
- 1.2 QUARTER PIPE WITH EXTENSION
- 2.1 A FRAME LEDGE
- 2.2 A FRAME BANK
- 2.3 A FRAME RAIL
- 2.4 BANK VOLCANO
- 3.1 LEDGE
- 4.1 PUMP BUMP
- 5.1 QUATER PIPE
- 6.1 MINIRAMP
- 7.1 BANK HIP
- 7.2 QUARTER PIPE

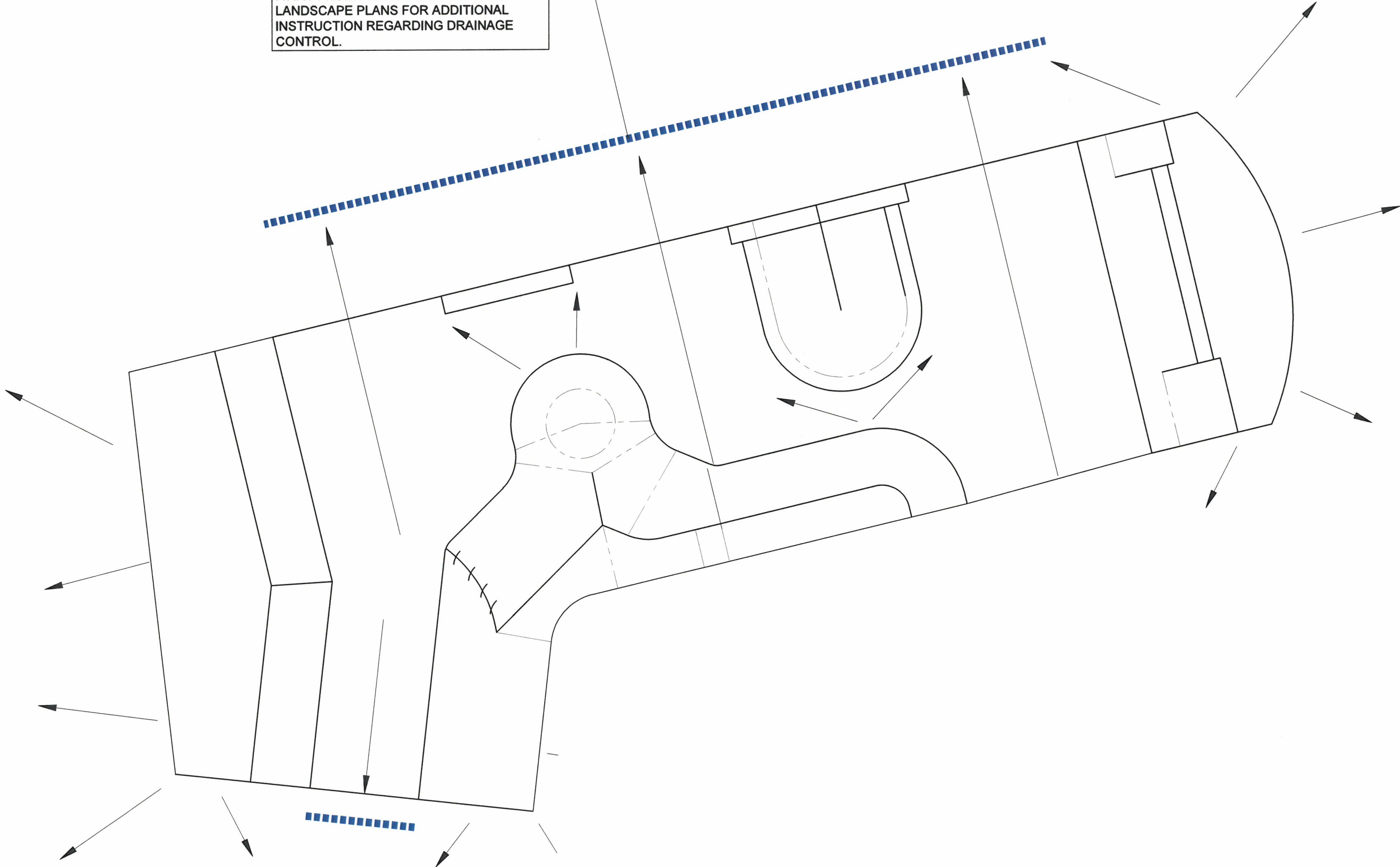


STEP DOWN / THICKENED EDGE TO ALL BUILT UP AREAS. FILL MATERIAL AT 1:1. LANDSCAPE CONTRACTOR TO COMPLETE LANDSCAPE WORKS AND PROVIDE ADDITIONAL FILL / RETAINING MATERIALS. REFER TO LANDSCAPE PLAN FOR CONTEXT

HIP BANK (7.1) PROFILE BLENDS TO QUARTER PIPE (7.2) PROFILE AND HEIGHT FALLS GRADUALLY

BANK (7.1) HEIGHT REDUCES TO MEET HEIGHT OF MINIRAMP

SLAB GRADES TO SHEET FLOW TO  
ADJACENT LANDSCAPE. ENSURE FALLS  
AWAY FROM PAVED SURFACE. REFER TO  
LANDSCAPE PLANS FOR ADDITIONAL  
INSTRUCTION REGARDING DRAINAGE  
CONTROL.

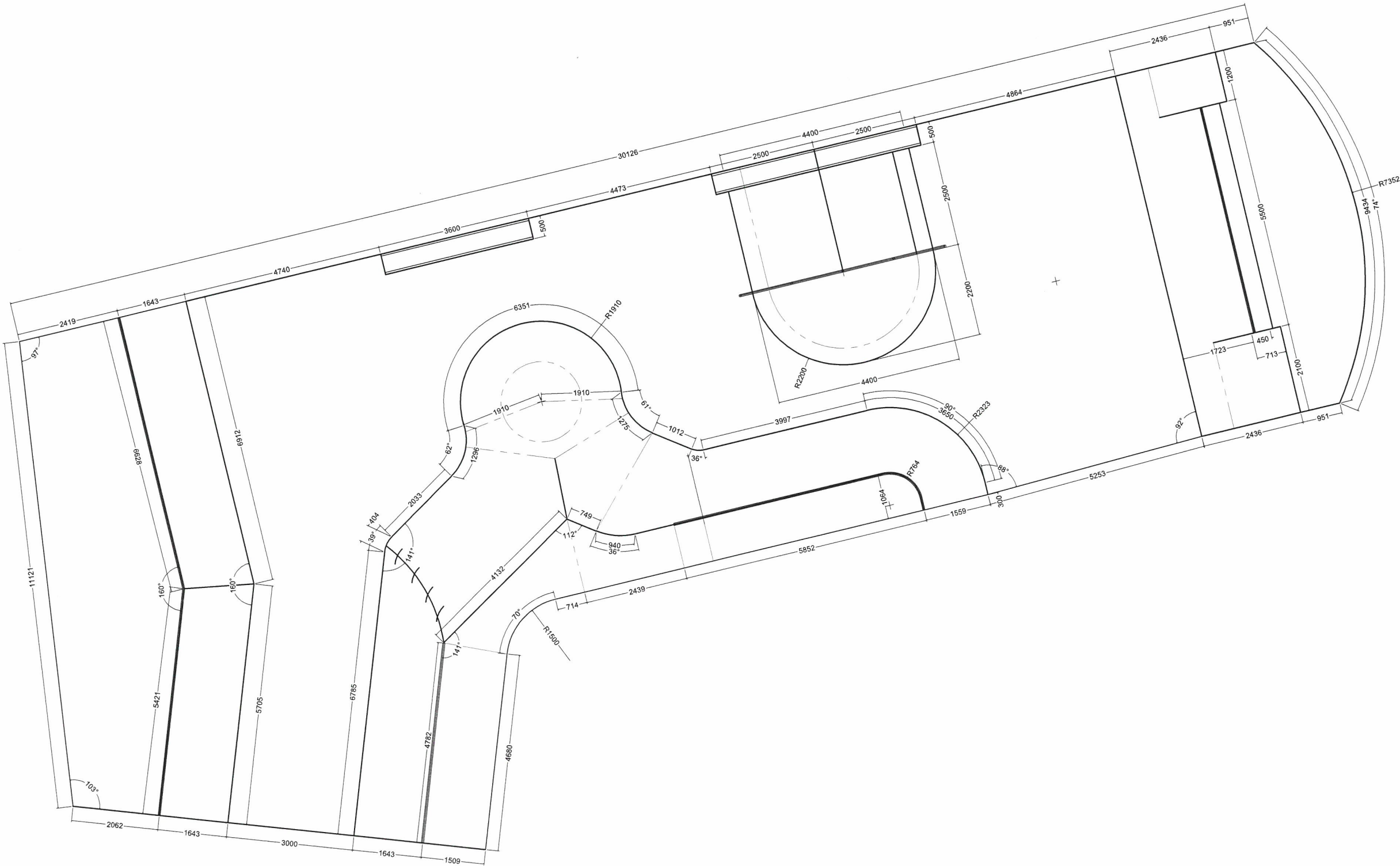




ALL DIMENSIONS IN MM UNLESS OTHERWISE NOTED

CAD BASE AND ORDINATE STYLE SETOUT WILL BE AVAILABLE TO CONTRACTOR FOR DIGITAL SITE SETOUT PRIOR TO SITE STARTUP.

\*DIMENSIONS CONNECTING TO EXISTING PARK FEATURES MAY REQUIRE TO BE ADJUSTED ON SITE TO ACCOUNT FOR DIFFERENCES BETWEEN SURVEY AND EXISTING.



DESIGN BY (SKATEPARK)  
SKATE SCULPTURE

0450405510  
ADN: R2 300 121 222  
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1. THE SKATE SCULPTURE COMPANY



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PROJECT  
WICKEPIN SKATEPARK

PROJECT NUMBER

CLIENT / LGA

SHIRE OF WICKEPIN



SCALE (to A1):  
1:50

0 0.5 1 1.5 2 m

DIMENSIONS PLAN

DRAWING NUMBER:  
WK-SP-P01

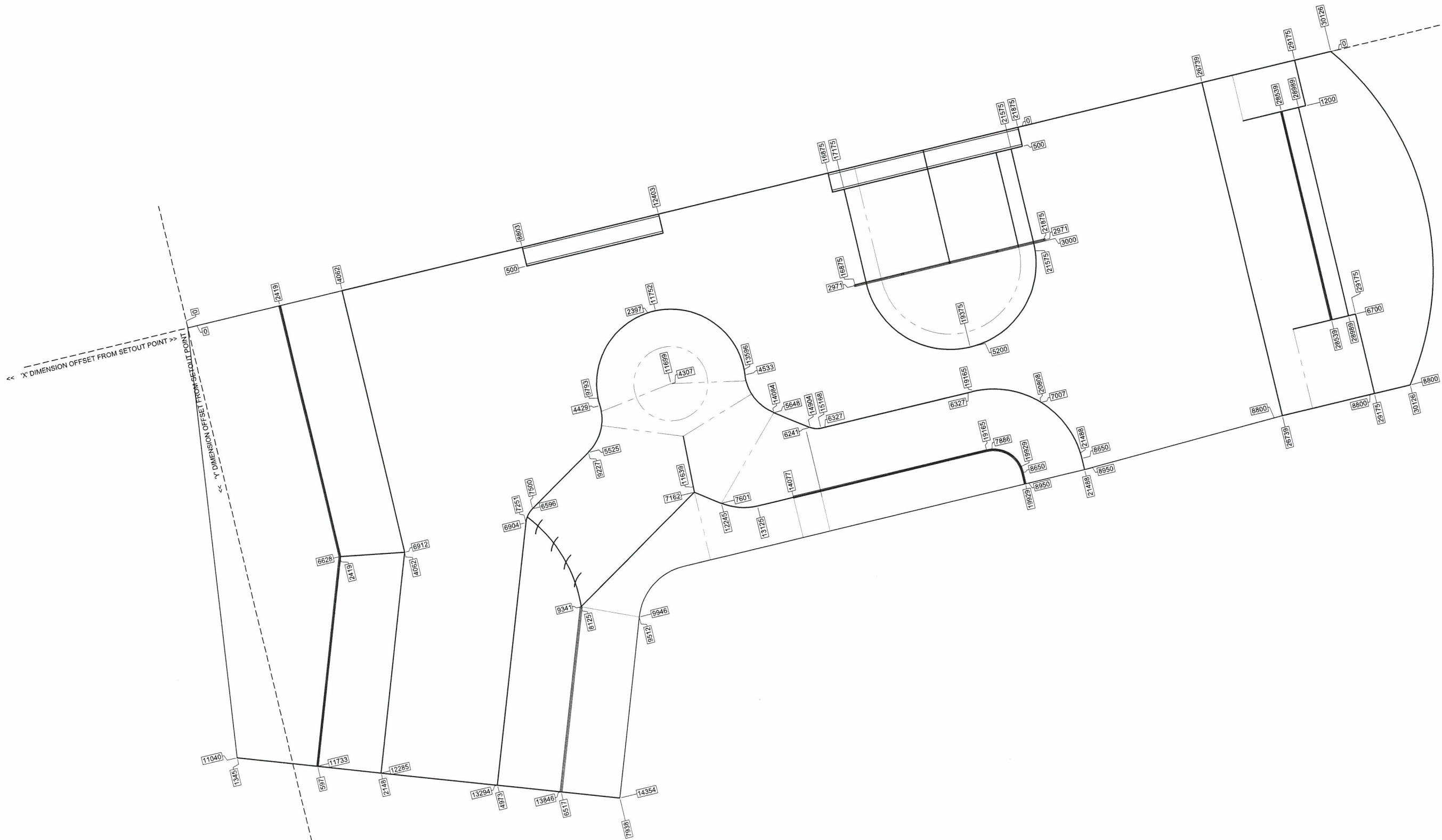
REV  
C



LEGEND

ORDINATE SETOUT POINT IN X /  
Y DIRECTION RELATIVE TO  
SETOUT POINT #1  
ALL DIMENSIONS IN METERS

ALL INFORMATION AVAILABLE  
IN CAD FORMAT INCLUDING 3D  
ELEVATION POINTS FOR  
DIGITAL SITE SETOUT (TOTAL  
STATION ETC)



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0450405510  
P01A 18.08.2020  
11/11/2020 11:11:11



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PROJECT  
WICKEPIN SKATEPARK  
PROJECT NUMBER  
CLIENT / LG  
SHIRE OF WICKEPIN



SCALE @ A1:  
1:50

0 0.5 1 1.5 2 m

ORDINATE PLAN

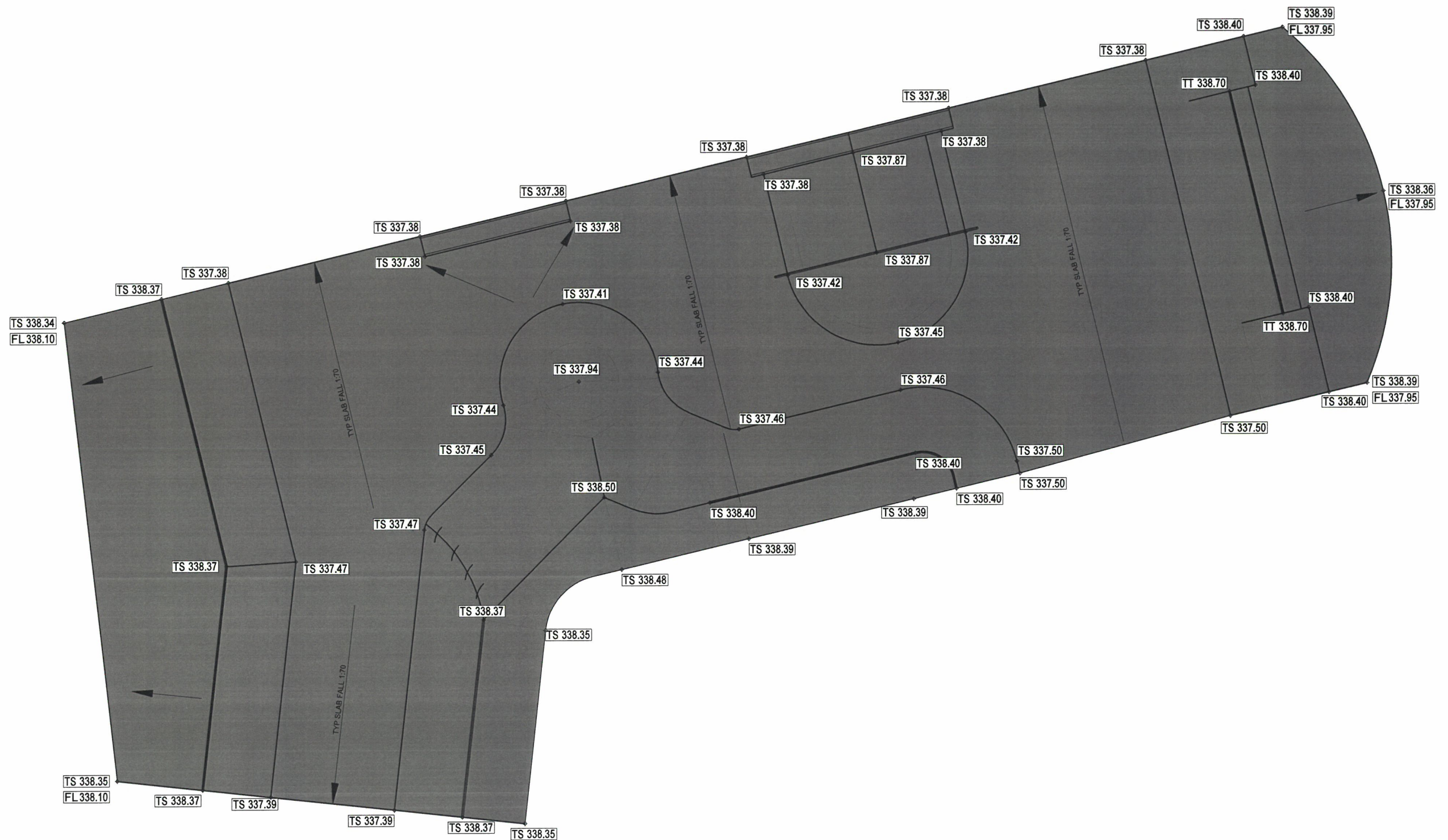
DRAWING NUMBER  
WK-SP-P01A

REV  
C



|           |  |
|-----------|--|
|           | ELEVATION TAG<br>RELATIVE TO<br>GEODETIC HEIGHT AS<br>PER SURVEY |
| • TS 0.00 |  |
| TS        | TOP OF FINISHED SLAB   |
| TB        | TOP OF BANK  |
| BB        | BOTTOM OF BANK   |
| TT        | TOP OF TRANSITION  |
| BT        | BOTTOM OF TRANSITION   |
| TR        | TOP OF RAMP (LOW ANGLE)  |
| BR        | BOTTOM OF RAMP   |
| ST        | TOP OF STEP  |
| TL        | TOP OF LEDGE   |
| TW        | TOP OF WALL  |
| BW        | BOTTOM OF WALL   |
| RIM       | RIM OF AREA DRAIN  |
| INV       | DRAIN SYSTEM INVERT  |
|           | ALIGNMENT OF DRAINAGE<br>SYSTEM. SEE DRAINAGE PLAN<br>SP-L02     |

Notes  
1 Elevations relative to as shown on site survey / Landscape Plans.  
2. Elevation to be confirmed on site during construction startup. 3. Refer to TYPICAL DETAILS for further piping information 4. Max slope on flat slab =4%

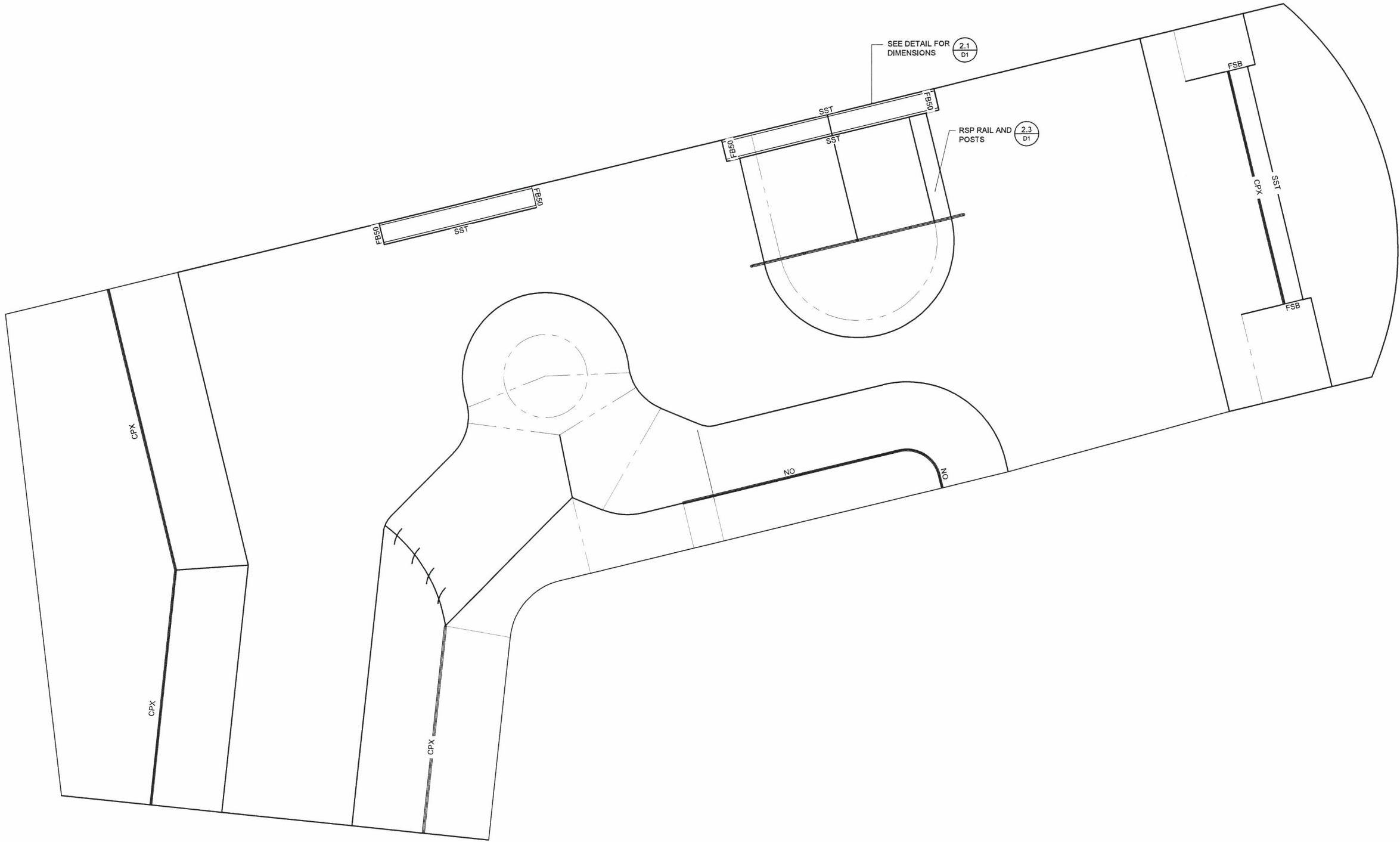




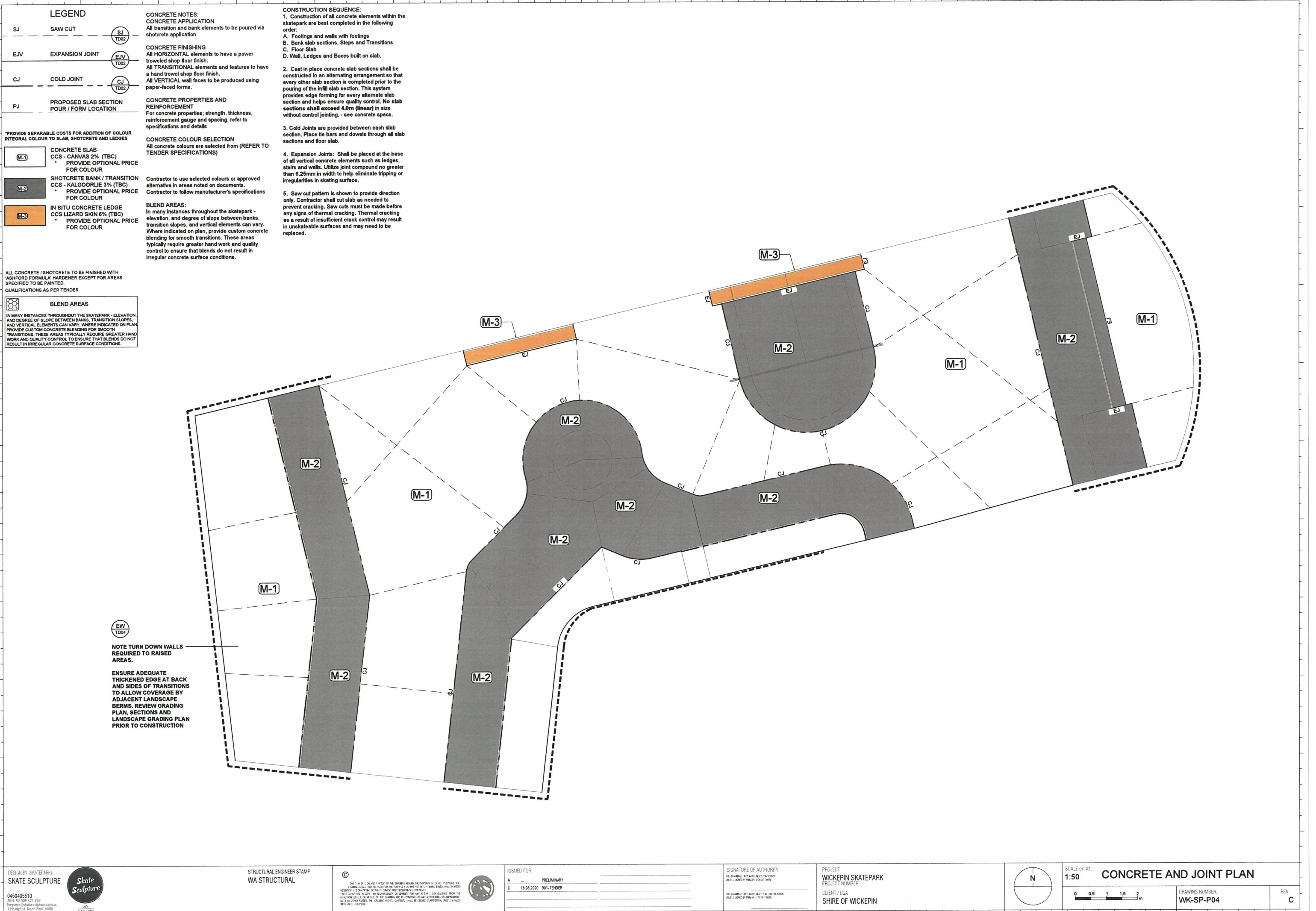
STEEL COPING NOTES : REFER TO PROJECT SPECIFIC DETAILS TO CONFIRM HANDRAIL DIMENSIONS.  
ALL STEEL GRINDING EDGES AND STEEL COPING SHALL BE HOT DIP GALVANIZED.  
ALL METAL WORK SHALL STRICTLY ADHERE TO THE SPECIFIED WALL THICKNESS. ALL METAL WORK SHALL BE GROUND IN SHOP AND HOT DIP GALVANIZED PRIOR TO DELIVERY TO SITE. NO MILL SCALE ON METAL SHALL BE TOLERATED. ALL SITE WELDING SHALL BE PRIMED AND RETOUCED AND PAINTED WITH A ZINC RICH SILVER PAINT PRIOR TO COMPLETION.

- RSP: 60 X 4.5 CHS. G350 
- CPX: CP: 60 X 4.5 CHS. G350 PIPE 
- CP-40: 42mm X 4 CHS G350 
- SST: 50mm x 50mm x 4mm SQUARE HSS HDG 
- SST-75: 75mm x 75mm x 4mm SQUARE HSS HDG 
- FSB50: 50mm x 6mm FLAT STEEL BAR HDG 
- FB100: 100mm x 6mm FLAT STEEL BAR HDG 
- RHS : 50mm x 100mm RECTANGULAR STEEL TUBE WTH 6mm WALL HDG (DET) 
- LCT: 50mm x 100mm x 6mm RECTANGULAR HSS WITH 6mm WALL HDG. 18mm RECESS BELOW 
- AI-100X50X6mm ANGLE IRON TO STAIR FACE AND ANY EXPOSED SIDES 
- FB X 2: 2no X 75X6mm FLAT STEEL BARS FULLY WELDED ALONG LENGTH TO MATCH FEATURE ANGLE. HDG. 

REFER TO DETAILS FOR DIMENSIONS WHERE STEEL ITEM IS NOT ALIGNED TO PLAN VIEW (TYP)







**LEGEND**

SJ SAW CUT

EJV EXPANSION JOINT

CJ COLD JOINT

PJ PROPOSED SLAB SECTION POUR / FORM LOCATION

**CONCRETE NOTES:**

**CONCRETE APPLICATION**  
All transition and bank elements to be poured via shotcrete application

**CONCRETE FINISHING**  
All HORIZONTAL elements to have a power troweled shop floor finish.  
All TRANSITIONAL elements and features to have a hand trowel shop floor finish.  
All VERTICAL wall faces to be produced using paper-faced forms.

**CONCRETE PROPERTIES AND REINFORCEMENT**  
For concrete properties; strength, thickness, reinforcement gauge and spacing, refer to specifications and details

**CONCRETE COLOUR SELECTION**  
All concrete colours are selected from (REFER TO TENDER SPECIFICATIONS)

**CONCRETE SLAB**  
CCS - CANVAS 2% (TBC)  
\* PROVIDE OPTIONAL PRICE FOR COLOUR

**SHOTCRETE BANK / TRANSITION**  
CCS - KALGOORLIE 3% (TBC)  
\* PROVIDE OPTIONAL PRICE FOR COLOUR

**IN SITU CONCRETE LEDGE**  
CCS LIZARD SKIN 6% (TBC)  
\* PROVIDE OPTIONAL PRICE FOR COLOUR

**BLEND AREAS**  
In many instances throughout the skatepark - elevation, and degree of slope between banks, transition slopes, and vertical elements can vary. Where indicated on plan, provide custom concrete blending for smooth transitions. These areas typically require greater hand work and quality control to ensure that blends do not result in irregular concrete surface conditions.

**CONSTRUCTION SEQUENCE:**

1. Construction of all concrete elements within the skatepark are best completed in the following order:  
A. Footings and walls with footings  
B. Bank slab sections, Steps and Transitions  
C. Floor Slab  
D. Wall, Ledges and Boxes built on slab.
2. Cast in place concrete slab sections shall be constructed in an alternating arrangement so that every other slab section is completed prior to the pouring of the infill slab section. This system provides edge forming for every alternate slab section and helps ensure quality control. No slab sections shall exceed 4.0m (linear) in size without control jointing. - see concrete specs.
3. Cold Joints are provided between each slab section. Place tie bars and dowels through all slab sections and floor slab.
4. Expansion Joints: Shall be placed at the base of all vertical concrete elements such as ledges, stairs and walls. Utilize joint compound no greater than 6.25mm in width to help eliminate tripping or irregularities in skating surface.
5. Saw cut pattern is shown to provide direction only. Contractor shall cut slab as needed to prevent cracking. Saw cuts must be made before any signs of thermal cracking. Thermal cracking as a result of insufficient crack control may result in unsuitable surfaces and may need to be replaced.

**ALL CONCRETE / SHOTCRETE TO BE FINISHED WITH 'ASHFORD FORMULA' HARDENER EXCEPT FOR AREAS SPECIFIED TO BE PAINTED.**  
QUALIFICATIONS AS PER TENDER

**BLEND AREAS**  
IN MANY INSTANCES THROUGHOUT THE SKATEPARK - ELEVATION, AND DEGREE OF SLOPE BETWEEN BANKS, TRANSITION SLOPES, AND VERTICAL ELEMENTS CAN VARY. WHERE INDICATED ON PLAN, PROVIDE CUSTOM CONCRETE BLENDING FOR SMOOTH TRANSITIONS. THESE AREAS TYPICALLY REQUIRE GREATER HAND WORK AND QUALITY CONTROL TO ENSURE THAT BLENDS DO NOT RESULT IN IRREGULAR CONCRETE SURFACE CONDITIONS.

**NOTE TURN DOWN WALLS REQUIRED TO RAISED AREAS.**

**ENSURE ADEQUATE THICKENED EDGE AT BACK AND SIDES OF TRANSITIONS TO ALLOW COVERAGE BY ADJACENT LANDSCAPE BERMS. REVIEW GRADING PLAN, SECTIONS AND LANDSCAPE GRADING PLAN PRIOR TO CONSTRUCTION**

**DESIGN BY (SKATEPARK)**  
SKATE SCULPTURE

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**PROJECT**  
WICKEPIN SKATEPARK  
PROJECT NUMBER  
CLIENT / LGA  
SHIRE OF WICKEPIN

**SCALE @ A1:**  
1:50

**CONCRETE AND JOINT PLAN**

**DRAWING NUMBER:**  
WK-SP-P04

**REV**  
C



LEGEND

CONCRETE CURING BLANKET  
AND ASHFORD FORMULA  
HARDENER.\* (ALL SKATE  
SURFACES)

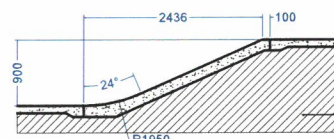
EDGE WALLS PAINTED.  
COLOUR: ANTI GRAFFITI  
COATING

CONCRETE AND SHOTCRETE FINISHING MUST BE  
COMPLETED BY QUALIFIED SKATE PARK BUILD  
CONTRACTOR WITH MINIMUM EXPERIENCE  
QUALIFICATIONS AS PER TENDER

'ASHFORD FORMULA' DENSIFIER /  
HARDENER OR APPROVED  
EQUIVALENT TO ALL SKATE  
SURFACES. AS PER  
MANUFACTURERS INSTRUCTIONS  
TYP



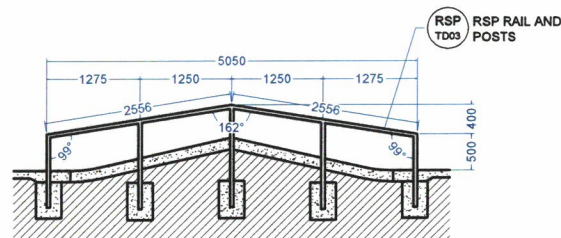




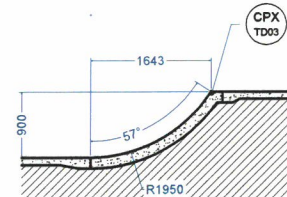
ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BANK DETAIL

TB TD02

ALL BASE AND FILL MATERIALS TO BE AS PER RECOMMENDED IN GEOTECHNICAL ENGINEER'S REPORT. TYP FOR ALL



RSP RAIL AND POSTS



ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BUILT UP TRANSITION DETAIL

TT TD02

STEEL COPING NOTES : REFER TO PROJECT SPECIFIC DETAILS TO CONFIRM HANDRAIL DIMENSIONS. ALL STEEL GRINDING EDGES AND STEEL COPING SHALL BE HOT DIP GALVANIZED.

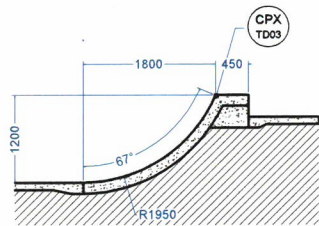
ALL METAL WORK SHALL STRICTLY ADHERE TO THE SPECIFIED WALL THICKNESS. ALL METAL WORK SHALL BE GROUND IN SHOP AND HOT DIP GALVANIZED PRIOR TO DELIVERY TO SITE. NO MILL SCALE ON METAL SHALL BE TOLERATED. ALL SITE WELDING SHALL BE PRIMED AND RETOUCED AND PAINTED WITH A ZINC RICH SILVER PAINT PRIOR TO COMPLETION.

- RSP: 60 X 4.5 CHS. G350 (RM 104)
- CPX: CP: 60 X 4.5 CHS. G350 PIPE (CPX 104)
- CP-40: 42mm X 4 CHS G350 (CP40 104)
- SST: 50mm x 50mm x 4mm SQUARE HSS HDG (SST 104)
- SST-75: 75mm x 75mm x 4mm SQUARE HSS HDG (SST 104)
- FB50: 50mm x 6mm FLAT STEEL BAR HDG (FSB 104)
- FB100: 100mm x 6mm FLAT STEEL BAR HDG (FSB 104)
- RHS: 50mm x 100mm RECTANGULAR STEEL TUBE WITH 6mm WALL HDG (DET) (FSB 104)
- LCT: 50mm x 100mm x 6mm RECTANGULAR HSS WITH 6mm WALL HDG. 18mm RECESS BELOW (LCT 104)
- AI: 100X50X6mm ANGLE IRON TO STAIR FACE AND ANY EXPOSED SIDES (1ST 104)
- FB X 2: 2no X 75X6mm FLAT STEEL BARS FULLY WELDED ALONG LENGTH TO MATCH FEATURE ANGLE. HDG. (FSB 104)

1.1 BANK  
SCALE: 1:50

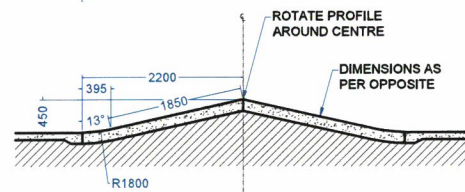
2.3 A FRAME RAIL  
SCALE: 1:50

5.1 TRANSITION  
SCALE: 1:50



ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BUILT UP TRANSITION DETAIL

TT TD02

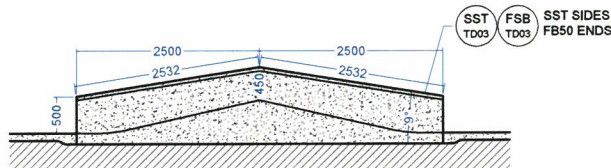


ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BANK DETAIL

TB TD02

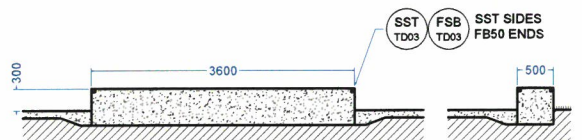
1.2 TRANSITION  
SCALE: 1:50

2.4 BANK VOLCANO  
SCALE: 1:50



LEDGE AS PER TYPICAL LEDGE DETAIL

TL TD04

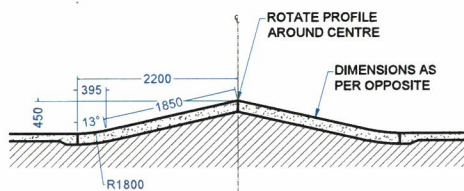


LONG SECTION

CROSS SECTION

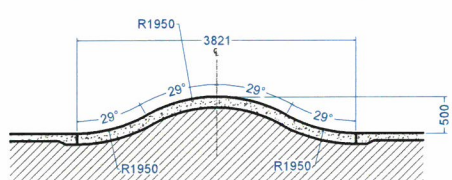
2.1 A FRAME LEDGE  
SCALE: 1:50

3.1 BANK VOLCANO  
SCALE: 1:50



ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BANK DETAIL

TB TD02



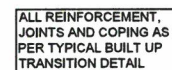
ALL REINFORCEMENT, JOINTS AND COPING AS PER TYPICAL BUILT UP TRANSITION DETAIL

TT TD02

2.2 A FRAME BANK  
SCALE: 1:50

4.1 PUMP BUMP  
SCALE: 1:50





TT  
TD02

SCALE:

1:50

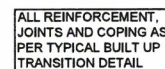


ALL REINFORCEMENT,  
JOINTS AND COPING AS  
PER TYPICAL BANK DETAIL.

TB  
TD02

SCALE:

1:50

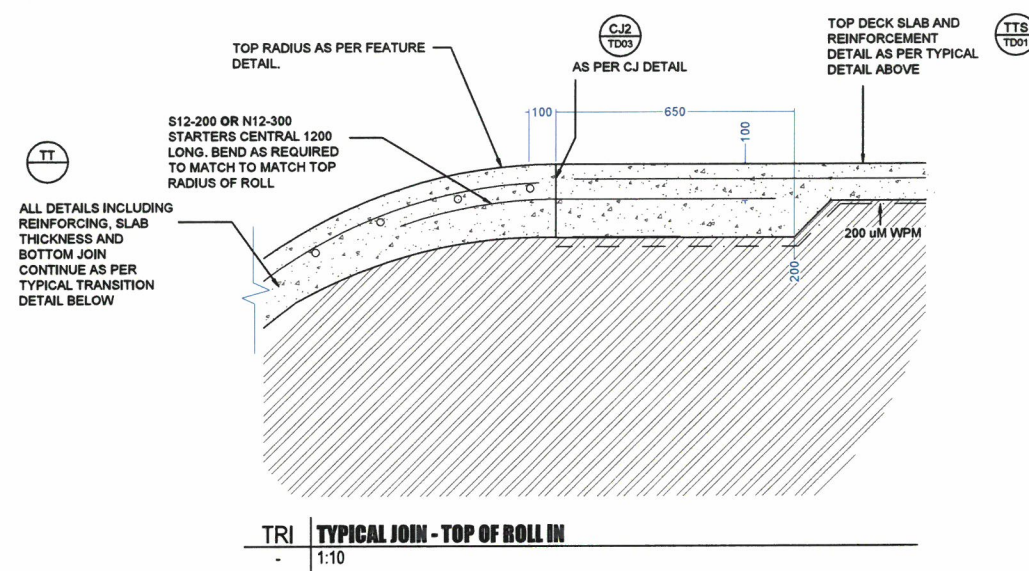
TT  
TD02

## SCALE:

1:50

FB X 2: 2no X 75X6mm FLAT STEEL BARS  
FULLY WELDED ALONG LENGTH TO MATCH





- DIMENSIONS OF BANK  
HEIGHT, WIDTH, ANGLE  
AND RADIUS OF  
BOTTOM VARY AS PER  
FEATURE DETAIL



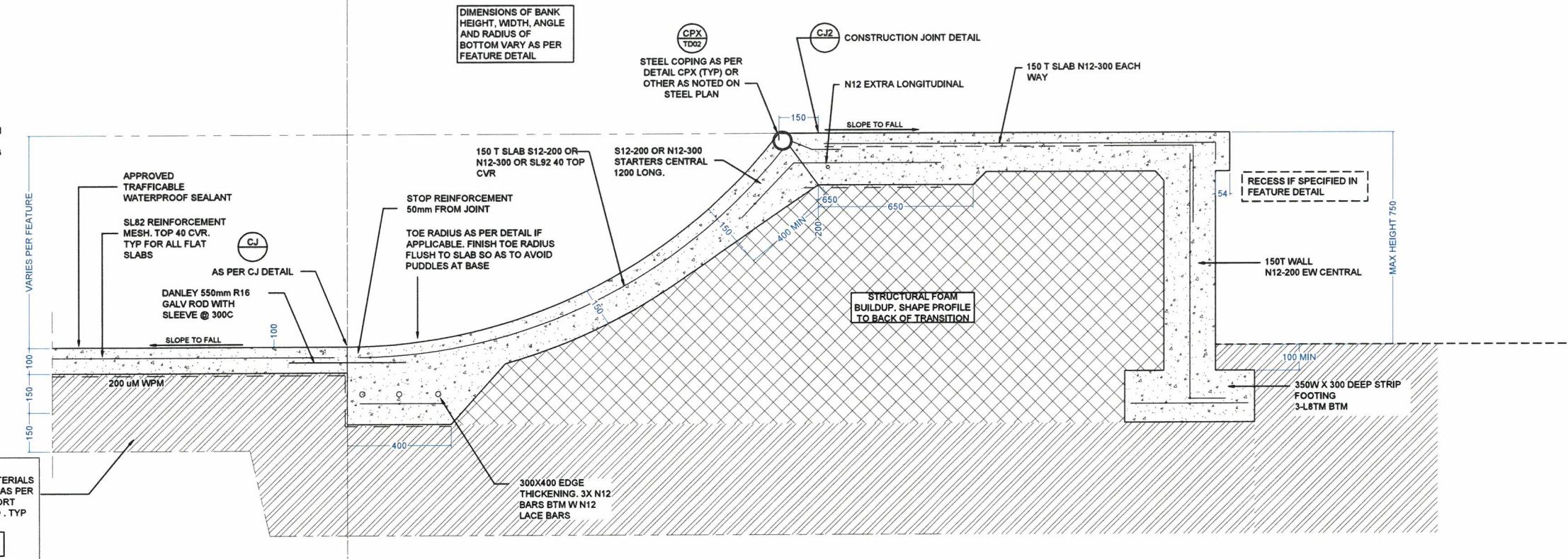


# TYPICAL CONSTRUCTION SEQUENCE: TRANSITIONS

1. CONSTRUCT SLOPE STABILIZATION SLAB WITH EXPOSED REBAR BENDS PROTRUDING WILD
2. PREPARE SUB GRADE MATERIAL
3. CUT EXPOSED REBAR BENDS TO CORRECT ELEVATION AND SECURE COPING WITH STITCH WELDS
4. FIX 6.35 STEEL BACKING PLATE TO 50mm PIPE AS PER DETAIL BLOW UP: CP (IF APPLICABLE)
5. SECURE HOOK BARS WITH 6mm FILLET WELD ALL AROUND
6. CONSTRUCT REBAR MAT TO SLABS AND TRANSITION
7. CONSTRUCT TRANSITION SLAB SECTION
8. CONSTRUCT TOP DECK AND FLAT BOTTOM GRADING AWAY FROM TRANSITION TO PREVENT PUDDLES

ALL BASE / SUB BASE MATERIALS AND COMPACTION TO BE AS PER GEOTECHNICAL REPORT RECOMMENDATIONS TO . TYP FOR ALL

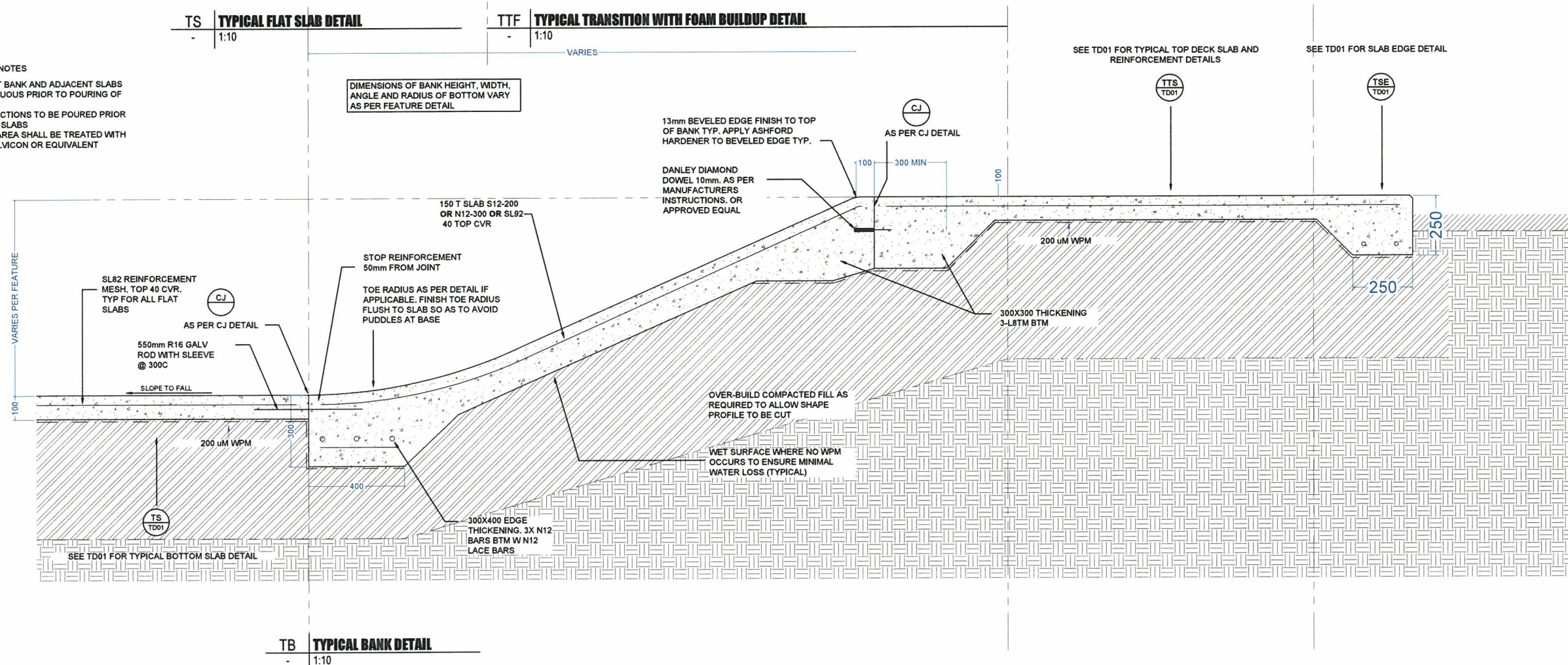
**SLAB DESIGN FOR CLASS S TO AS2870**



## CONSTRUCTION NOTES

1. REBAR MAT AT BANK AND ADJACENT SLABS TO BE CONTINUOUS PRIOR TO POURING OF CONCRETE
2. BANK SLAB SECTIONS TO BE POURED PRIOR TO ADJACENT SLABS
3. ALL WELDED AREA SHALL BE TREATED WITH ZINC RICH GALVICON OR EQUIVALENT

DIMENSIONS OF BANK HEIGHT, WIDTH, ANGLE AND RADIUS OF BOTTOM VARY AS PER FEATURE DETAIL



DESIGN BY (SKATEPARK)  
SKATE SCULPTURE

0450405510  
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STRUCTURAL ENGINEER STAMP  
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PROJECT  
WICKEPIN SKATEPARK  
PROJECT NUMBER

CLIENT / LGA  
SHIRE OF WICKEPIN



SCALE @ A1:  
NA

TYPICAL DETAILS SHEET 2

DRAWING NUMBER:  
WK-SP-TD02

REV  
C



# NOTES:

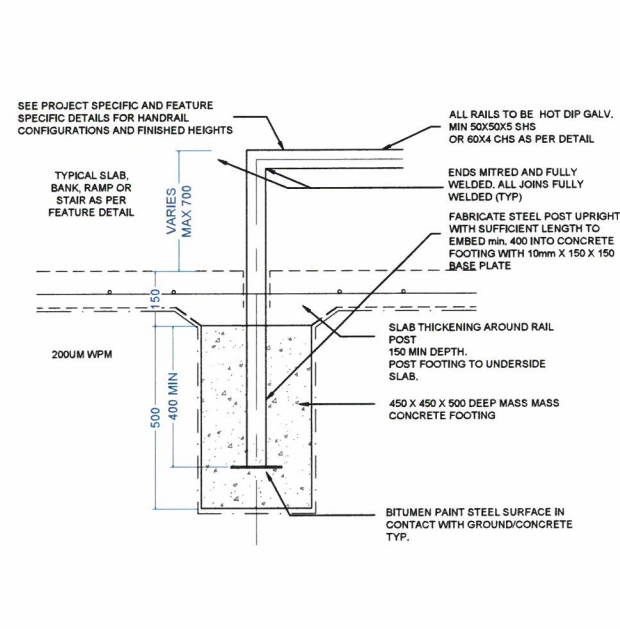
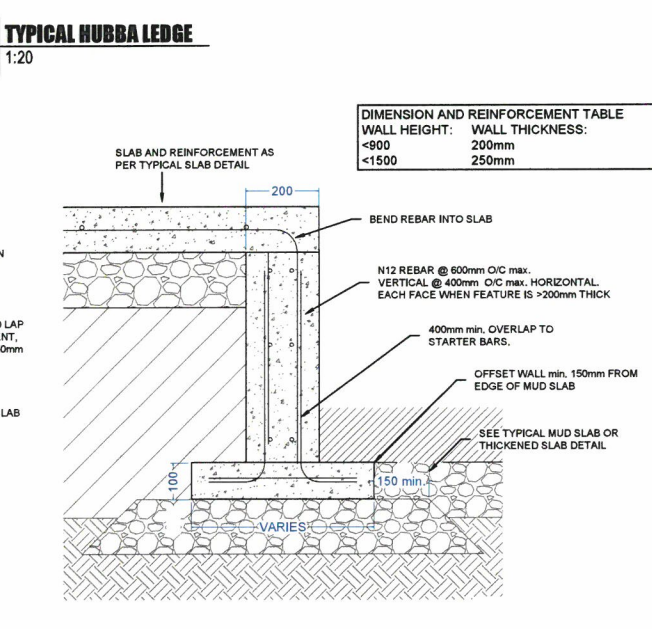
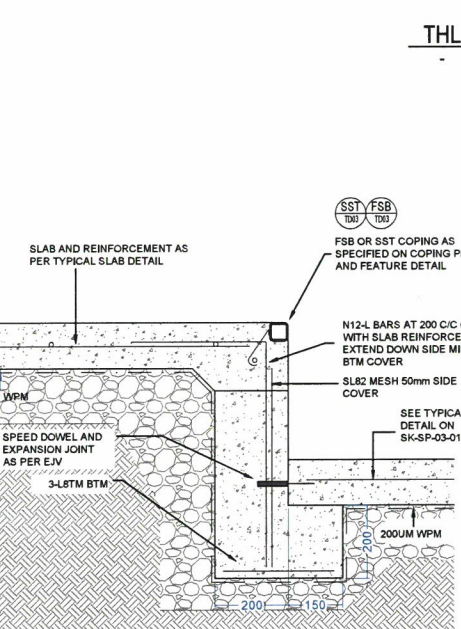
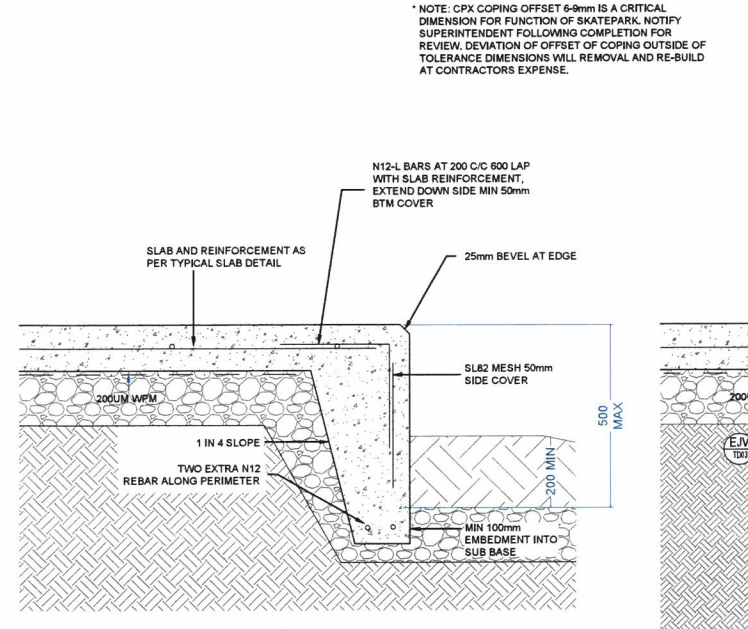
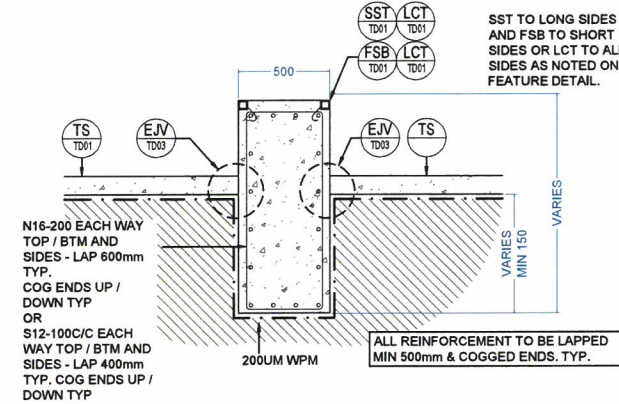
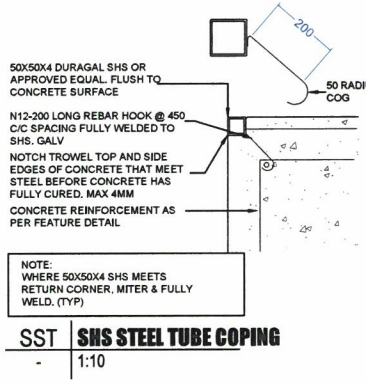
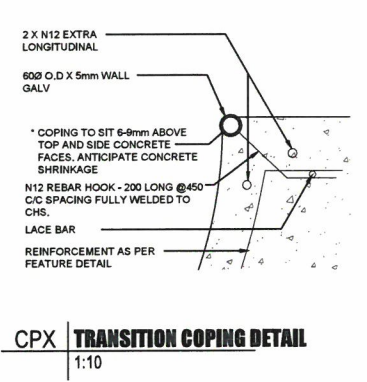
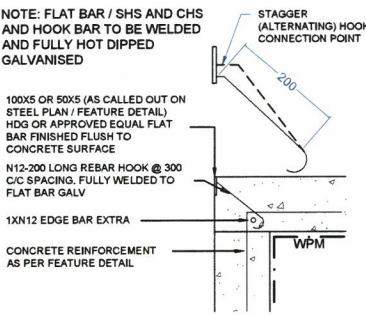
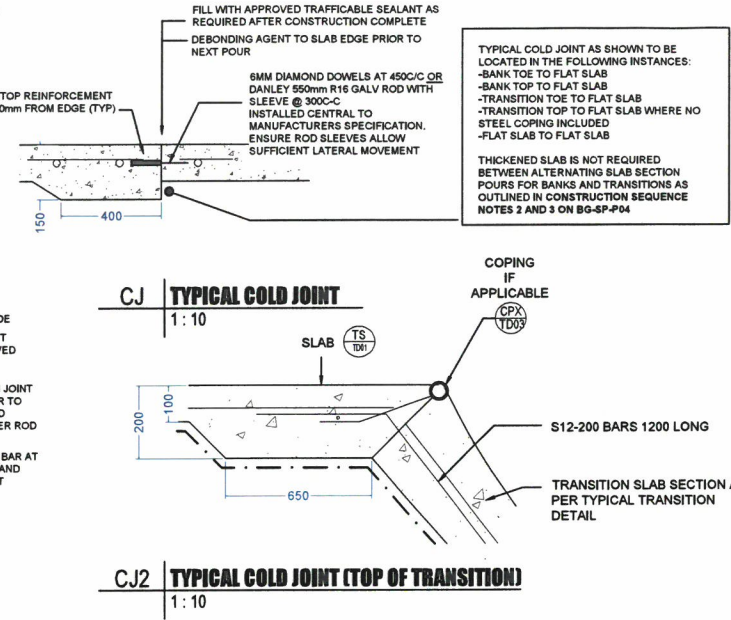
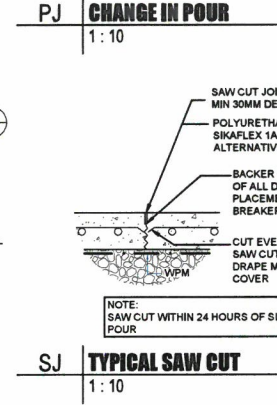
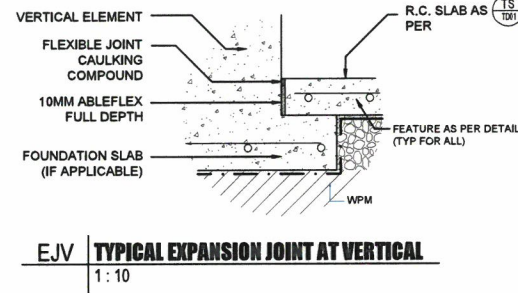
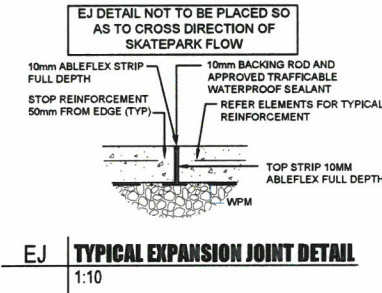
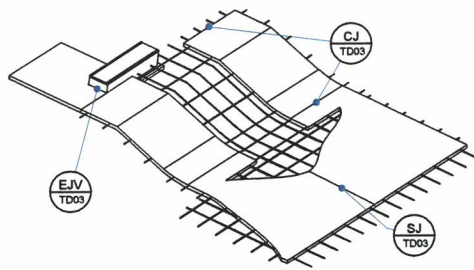
1. CONSTRUCTION OF ALL CONCRETE ELEMENTS WITHIN THE SKATEPARK ARE BEST COMPLETED IN THE FOLLOWING ORDER:  
A. FOOTINGS AND WALLS WITH FOOTINGS  
B. BANK SLAB SECTIONS, STEPS AND TRANSITIONS  
C. FLOOR SLAB  
D. WALL, LEDGES AND BOXES BUILT ON SLAB.

2. CAST IN PLACE CONCRETE SLAB SECTIONS SHALL BE CONSTRUCTED IN AN ALTERNATING ARRANGEMENT SO THAT EVERY OTHER SLAB SECTION IS COMPLETED PRIOR TO THE POURING OF THE INFILL SLAB SECTION. THIS SYSTEM PROVIDES EDGE FORMING FOR EVERY ALTERNATE SLAB SECTION AND HELPS ENSURE QUALITY CONTROL. NO SLAB SECTIONS SHALL EXCEED 4.0M (LINEAR) IN SIZE WITHOUT CONTROL JOINTING. -SEE CONCRETE SPECS.

3. COLD JOINTS ARE PROVIDED BETWEEN EACH SLAB SECTION. PLACE TIE BARS AND DOWELS OR CONTINUOUS REBAR (ROUND DEFORMED REINFORCING STEEL) THROUGH ALL SLAB SECTIONS AND FLOOR SLAB.

4. EXPANSION JOINTS: SHALL BE PLACED AT THE BASE OF ALL VERTICAL CONCRETE ELEMENTS SUCH AS LEDGES, STAIRS AND WALLS. UTILIZE JOINT COMPOUND NO GREATER THAN 6.25MM IN WIDTH TO HELP ELIMINATE TRIPPING OR IRREGULARITIES IN SKATING SURFACE.

5. SAW CUT PATTERN IS SHOWN TO PROVIDE DIRECTION. CONTRACTOR SHALL CUT SLAB AS NEEDED TO PREVENT CRACKING. SAW CUTS MUST BE MADE BEFORE ANY SIGNS OF THERMAL CRACKING. THERMAL CRACKING AS A RESULT OF INSUFFICIENT CRACK CONTROL MAY RESULT IN UNSKATEABLE SURFACES AND MAY NEED TO BE REPLACED.



STEEL COPING NOTES: REFER TO PROJECT SPECIFIC DETAILS TO CONFIRM HANDRAIL DIMENSIONS. ALL STEEL GRINDING EDGES AND STEEL COPING SHALL BE HOT DIP GALVANIZED.

ALL METAL WORK SHALL STRICTLY ADHERE TO THE SPECIFIED WALL THICKNESS. ALL METAL WORK SHALL BE GROUND IN SHOP AND HOT DIP GALVANIZED PRIOR TO DELIVERY TO SITE. NO MILL SCALE ON METAL SHALL BE TOLERATED. ALL SITE WELDING SHALL BE PRIMED AND RETOUCED AND PAINTED WITH A ZINC RICH SILVER PAINT PRIOR TO COMPLETION.

- RSP: 60 X 4.5 CHS. G350
- CPX: CP: 60 X 4.5 CHS. G350 PIPE
- CP-40: 42mm X 4 CHS G350
- SST: 50mm x 50mm x 4mm SQUARE HSS HDG
- SST-75: 75mm x 75mm x 4mm SQUARE HSS HDG
- FB50: 50mm x 6mm FLAT STEEL BAR HDG
- FB100: 100mm x 6mm FLAT STEEL BAR HDG
- RHS: 50mm x 100mm RECTANGULAR STEEL TUBE WITH 6mm WALL HDG (DET)
- LCT: 50mm x 100mm x 6mm RECTANGULAR HSS WITH 6mm WALL HDG. 18mm RECESS BELOW
- AI: 100X50X6mm ANGLE IRON TO STAIR FACE AND ANY EXPOSED SIDES
- FB X 2: 2no X 75X6mm FLAT STEEL BARS FULLY WELDED ALONG LENGTH TO MATCH FEATURE ANGLE. HDG.



STRUCTURAL NOTES:

GENERAL:  
G1. DRAWINGS TO READ IN CONJUNCTION WITH ALL ARCHITECTURAL AND ALL OTHER RELEVANT CONSULTANT'S DRAWINGS AND THE SPECIFICATION.  
G2. THE BUILDER AND/OR CONTRACTORS AND THEIR SUB-CONTRACTORS SHALL ENSURE ALL WORK COMPLIES WITH THE LATEST B.L.A. AND AS/NZS CODES (AND AMENDMENTS) AND B.L.A. REQUIREMENTS.  
G3. ALL CODES REFERRED TO IN THESE NOTES AND THESE DRAWINGS SHALL BE THE CURRENT PUBLICATIONS INCLUDING THEIR LATEST REVISIONS.  
G4. DETAILS SHOWN SHALL BE TYPICAL ONLY.  
G5. THE BUILDER IS TO ALLOW FOR COSTS OF ALL SITE INSPECTIONS BY THE STRUCTURAL ENGINEER REQUIRED THROUGH THE COURSE OF CONSTRUCTION. NOTIFY PROJECT LEAD CONSULTANT AT LEAST 2 WORKING DAYS PRIOR TO ANY REQUIRED INSPECTIONS. ANY CERTIFICATES REQUIRED TO SATISFY LOCAL AUTHORITY REQUIREMENTS WILL NOT BE ISSUED WITHOUT INSPECTIONS TAKING PLACE.  
G6. ANY DISCREPANCIES BETWEEN THIS STRUCTURAL DOCUMENTATION AND ARCHITECTURAL DOCUMENTATION WITH STRUCTURAL IMPLICATIONS ARE TO BE CLARIFIED WITH PROJECT LEAD CONSULTANT PRIOR TO PRICING/DETAILING/CONSTRUCTION. ALL OTHER DISCREPANCIES TO BE CLARIFIED WITH ARCHITECT.  
G7. DO NOT SCALE OFF DRAWINGS OR SKETCHES. ALL DIMENSIONS TO BE TAKEN DIRECTLY FROM THE CURRENT ARCHITECTURAL DRAWINGS.  
G8. ALL DIMENSIONS RELEVANT TO SETTING OUT AND OFFSITE WORKS TO BE CONFIRMED WITH ARCHITECTURAL DRAWINGS BY BUILDER PRIOR TO COMMENCING CONSTRUCTION.ALL SITE LEVELS TO BE CHECKED ON SITE PRIOR TO THE COMMENCEMENT OF ANY WORK. REFER TO PROJECT LEAD CONSULTANT'S ENGINEER FOR DIRECTION IF ANY DETAILS REQUIRE REVIEW.  
G9. DIMENSIONS SHOWN ON ENGINEERING DRAWINGS ARE STRICTLY MINIMUM REQUIREMENTS AND ARE EXCLUSIVE OF ALL FALLS, RECESSES, GROOVES, TOPPINGS, SCREEDS, RENDERS, FINISHES, AND THE LIKE.  
G10. MAKE DUE ALLOWANCES IN FINISHES FOR DIFFERENTIAL MOVEMENT OF ALL MATERIALS OF CONSTRUCTION AND WHERE DIFFERING CONSTRUCTION MATERIALS OF CONSTRUCTION ARE IN CONTACT.  
G11. ALL TOPPINGS, SCREEDS, RENDERS, COVERINGS, COATINGS, MEMBRANES, CLADDINGS, FINISHES AND THE LIKE SHALL MAKE ALLOWANCE FOR MATERIAL CREEP, SHRINKAGE, THERMAL EXPANSION, DEFLECTION MOVEMENTS AND THE LIKE FOR THE LIFETIME OF THE STRUCTURE.  
G12. ALL THIRD PARTY /PROPRIETARY PRODUCTS ARE TO BE INSTALLED STRICTLY IN ACCORDANCE WITH SUPPLIER'S/MANUFACTURER'S SPECIFICATIONS AND DETAILS.  
G13. WHERE SPECIFIC PROPRIETARY PRODUCTS ARE NOMINATED, THE BUILDER MAY USE EQUIVALENT PRODUCTS ONLY WITH WRITTEN APPROVAL FROM PROJECT LEAD CONSULTANT. ALL SUBSTITUTED PROPRIETARY PRODUCTS TO BE OF EQUAL OR GREATER PERFORMANCE.

SITE & CONSTRUCTION SAFETY:

S1. SITE AND CONSTRUCTION SAFETY IS THE RESPONSIBILITY OF THE BUILDER.  
S2. THE BUILDER SHALL IDENTIFY ANY HAZARDS RELATING TO THE CONSTRUCTION OF THE STRUCTURE AND PUT SUFFICIENT MEASURES IN PLACE TO CONTROL THESE RISKS, INCLUDING COMPLETING ALL NECESSARY JOB SAFETY ANALYSIS SAFETY SHEETS.  
S3. THE BUILDER SHALL ENSURE ALL METHODS OF CONSTRUCTION MEET THE REQUIREMENTS OF WORKSAFE AND ALL RELEVANT OCCUPATIONAL HEALTH AND SAFETY REGULATIONS AND LEGISLATION THROUGH OUT ALL STAGES OF CONSTRUCTION.

DESIGN CRITERIA:

O1. SOIL CLASSIFICATION : CLASS 'S' WITH: MIN 150KPa ALLOWABLE BEARING CAR BBR 12%  
EARTHWORKS:  
E1 ALL EARTHWORKS ARE TO BE CARRIED OUT IN ACCORDANCE WITH PROJECT SPECIFIC GEOTECHNICAL REPORT, RELEVANT 'STANDARDS AUSTRALIA' CODES AND THE B.C.A. REQUIREMENTS.  
E2. REMOVE ANY TREE STUMPS, RUBBISH, ETC AND REPLACE WITH CLEAN COMPACTED SAND FILL. ENSURE NO VEGETATION OR ORGANIC MATTER EXISTS IN THE SOIL STRATA FOR A DEPTH OF AT LEAST 1000mm BELOW FOOTINGS AND 2000mm WIDER THAN THE BUILDING FOOTPRINT.  
E3. THE BUILDER IS TO STRICTLY FOLLOW ALL SITE PREPARATIONS REQUIREMENTS STATED IN THE GEOTECHNICAL ENGINEER'S REPORT. REFER PROJECT GEOTECHNICAL ENGINEER FOR CLARIFICATION  
E4. ALL GRANULAR SOIL (SAND) COMPACTION TESTS TO BE CARRIED OUT USING A STANDARD FALLING WEIGHT (PERTH) PENETROMETER.  
E5. ALL SAND UNDER THE STRUCTURE SHALL COMPACTED TO A MINIMUM OF NUMBER OF PENETROMETER BLOWS PER 300mm (TESTED TO SPECIFIED LEVEL BELOW BASE OF NEW FOOTING IN UNDISTURBED IN-SITU SOIL AND THE FULL DEPTH OF ALL FILL MATERIAL) AS FOLLOWS:  
FOOTING TYPE BLOWS PER 300mm TESTING DEPTH  
SLABS & STRIP FOOTINGS 8 BLOWS (PER 300mm), 750mm TESTING DEPTH OR AS PER THE REQUIREMENTS OF THE GEOTECHNICAL ENGINEERING REPORT.  
E6. THE BUILDER IS RESPONSIBLE FOR SELECTING AND PERFORMING AN APPROPRIATE COMPACTION METHOD TO ACHIEVE THE ABOVE STATED COMPACTION REQUIREMENTS. DO NOT USE COMPACTION METHODS THAT MAY CAUSE DAMAGE TO NEIGHBOURING STRUCTURES.  
E7. RE-COMPACT ANY LOOSE SAND PLACED UNDER AREA OF GROUND SLAB DUE TO EXCAVATION OF FOOTINGS OR LEVELING OF SAND PAD.  
E8. IT IS THE BUILDER'S RESPONSIBILITY TO ARRANGE FOR COMPACTION TESTING AND ARRANGE CERTIFICATION AS REQUIRED BY THE RELEVANT LOCAL BUILDING AUTHORITY.  
E9. COMPACTION CERTIFICATES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE POURING OF ANY CONCRETE.  
E10. THE BUILDER IS TO ENSURE ALL STORM WATER AND SITE DRAINAGE IS LOCATED/INSTALLED IN A MANNER THAT WILL HAVE NO IMPACT ON ANY NEW OR EXISTING STRUCTURES DURING CONSTRUCTION/INSTALLATION/USAGE.  
E11. THE BUILDER IS RESPONSIBLE FOR SELECTING APPROPRIATE SHEET PILING/SHORING METHODS ON ANY BOUNDARIES OR WITHIN THE WORKS. ALL PILING IS TO BE DESIGNED AND CERTIFIED BY SPECIALIST SUB-CONTRACTOR'S PRACTICING ENGINEER. REFER TO SPECIFIC PILING NOTES (ON THIS PAGE - INCLUDED AS APPLICABLE).  
E12. BUILDER IS TO ALLOW FOR SITE VISIT BY PROJECT LEAD CONSULTANT'S ENGINEER FOR DIRECTION AS REQUIRED TO DISCUSS SUITABILITY OF SELECTED SHORING/PILING METHOD PRIOR TO COMMENCING WORKS OR AS REQUIRED.

FOUNDATIONS AND GROUND SLABS:

F1. FOOTINGS/GROUND SLABS HAVE BEEN DESIGNED BY SKATE SCULPTURE'S APPOINTED STRUCTURAL ENGINEER TO SUIT A CLASS 'S' SITE IN ACCORDANCE WITH GEOTECHNICAL ENGINEER'S REPORT.  
F2. ALL EARTHWORKS/SITE PREPARATION TO BE PERFORMED AS PER GEOTECHNICAL ENGINEER'S REPORT/RECOMMENDATIONS. PROVIDE FULLY COMPACTED SUB-BASE ON SUB-GRADE TO ARCH'L SPECIFICATIONS.  
F3. LOCATE FOOTINGS CENTRALLY UNDER WALLS AND COLUMNS UNLESS INDICATED OTHERWISE ON TYPICAL SECTIONS.  
F4. THE LEVEL DIFFERENCE BETWEEN ADJOINING FOOTINGS SHALL NOT EXCEED ONE HALF OF THE CLEAR DISTANCE BETWEEN THEM.  
F5. THE BUILDER IS TO CONFIRM POSITION AND DEPTH OF ALL FOOTING STEPS (WHETHER SHOWN ON THESE DRAWINGS OR NOT) ON SITE TO COMPLY WITH FINISHED GROUND AND FLOOR LEVELS).  
F6. PROVIDE AN APPROVED MOISTURE PROOF MEMBRANE UNDER ALL GROUND SLABS OR AS SHOWN ON THESE DRAWINGS.  
F7. ALL TRENCH MESH AND GROUND SLAB MESH TOP BE LAPPED FOR A MINIMUM LENGTH OF 2 BARS + 25mm. EG: SL62 MESH LAPPED 225mm (MINIMUM).  
F8. ALL CONSTRUCTION JOINTS IN GROUND SLABS TO BE IN THE LOCATIONS SHOWN IN THESE DRAWINGS OR AS APPROVED BY THE ENGINEER.

CONCRETE:

C1. ALL MATERIALS AND WORKMANSHIP TO BE IN ACCORDANCE WITH ALL RELEVANT 'STANDARDS AUSTRALIA' CODES AND THE B.L.A. REQUIREMENTS.  
C2. ALL CEMENT TO BE TYPE 'A' PORTLAND CEMENT (U.N.O.), PROVIDED BY AN APPROVED PREMIXING COMPANY.  
C3. DO NOT USE BLENDED CEMENTS WITHOUT PRIOR WRITTEN AUTHORIZATION FROM PROJECT LEAD CONSULTANT.  
C4. CONCRETE SHALL BE SUPPLIED BY AN APPROVED READY-MIX COMPANY AND CONFORM TO THE FOLLOWING MINIMUM REQUIREMENTS (UNLESS NOTED OTHERWISE):

| COMPONENT              | GRADE | SLUMP | MAX AGG. SIZE |
|------------------------|-------|-------|---------------|
| FOOTINGS:              | N32   | 80MM  | 30MM          |
| GROUND SLABS           | N32   | 80MM  | 20MM          |
| WALLS / SKATE FEATURES | N32   | 80MM  | 10MM          |

C5. ALL CONCRETE TO BE PLACED WITH A MECHANICAL VIBRATOR.  
C6. ALL CONCRETE SHALL BE KEPT MOIST FOR A MINIMUM OF SEVEN (7) DAYS AFTER POURING BY PONDING OR OTHER APPROVED MEANS.  
C7. ALL FORMWORK TO COMPLY WITH AS 1509.  
C8. MINIMUM FORMWORK STRIPPING TIMES UNLESS NOTED OTHERWISE:  
WALLS: 3 DAYS,  
SLABS: 10 DAYS  
C9. WHERE CONCRETE IS DAMAGED AND/OR HONEY COMBED, NOTIFY PROJECT LEAD CONSULTANT FOR REPAIR REQUIREMENTS OR REMOVAL.  
C10. ALL EXPOSED CONCRETE EDGES WITHOUT CAST-IN SHS's ARE TO HAVE A 20mm CHAMFER EXCEPT UPPER EDGES WHICH ARE TO HAVE A 10mm BULLNOSE RADIUS.

REINFORCEMENT:

R1. ALL REINFORCEMENT IS TO BE SUPPLIED AND PLACED ACCORDANCE WITH ALL RELEVANT 'STANDARDS AUSTRALIA' CODES AND THE B.L.A. REQUIREMENTS,  
R2. BUILDER IS TO NOTIFY PROJECT LEAD CONSULTANT 2 DAYS IN ADVANCE OF POURING CONCRETE IF STEEL REINFORCING INSPECTION IS REQUIRED TO MEET LOCAL BUILDING AUTHORITY REQUIREMENTS, NO CERTIFICATION WILL BE ISSUED WITHOUT INSPECTION,  
R3. ALL REINFORCEMENT BARS TO BE FREE OF SCALE, RUST AND OTHER MATTER,  
R4. BAR NOTATIONS ON DRAWINGS DENOTE THE FOLLOWING:  
N - DENOTES GRADE D500N HOT ROLLED RIBBED REBARS  
S - DENOTES GRADE D250N HOT ROLLED RIBBED REBARS  
R - DENOTES GRADE R250N HOT ROLLED PLAIN ROUND BARS  
W - DENOTES GRADE R500L COLD DRAWN ROUND WIRE  
DW - DENOTES GRADE D500L COLD ROLLED RIBBED WIRE  
SL - DENOTES SQUARE MESH  
RL - DENOTES RECTANGULAR  
TM - DENOTES TRENCH MESH  
R5, PROVIDE 1-N16 REINFORCING BAR x 1500 LONG TOP & BOTTOM OF SLAB AT ALL RE-ENTRANT CORNERS (UNLESS NOTED OTHERWISE) WHETHER SHOWN ON PLAN OR NOT,  
R6, SUPPORT AND TIE ALL REINFORCEMENT TO MAINTAIN SPECIFIED COVER ON APPROVED PLASTIC OR PLASTIC TIPPED STEEL CHAIRS AT 1000mm MAXIMUM CENTERS,  
R7, ALL BAR SPLICE LENGTHS OF DEFORMED BARS TO BE 40 x BAR DIAMETERS AND SHEETS OF MESH TO OVERLAP BY A MINIMUM OF TWO WIRES + 25mm (UNLESS NOTED OTHERWISE),  
R8, SLOPES OF CRANKED BARS SHALL NOT EXCEED ONE IN SIX,  
R9, MINIMUM CLEAR COVER TO REINFORCEMENT TO BE AS FOLLOWS (UNLESS NOTED OTHERWISE):

| COMPONENT     | INTERNAL COVER | EXTERNAL COVER (EXPOSED) |
|---------------|----------------|--------------------------|
| GROUND SLABS: | -              | 40MM                     |
| WALLS:        | -              | 40MM                     |
| FOOTINGS:     | 75MM           | 75MM                     |

R10, THE BUILDER IS TO ENSURE THAT ALL BARS SHALL AT ALL TIMES BE PLACED IN THE EXTREME CORNERS OF LIGATURES TO BEAMS AND COLUMNS,

STEELWORK:

S1. ALL STEELWORK TO BE SUPPLIED/FABRICATED/WELDED/TRANSPORTED/ERECTED CORROSION PROTECTED IN ACCORDANCE WITH ALL RELEVANT 'STANDARDS AUSTRALIA' CODES AND THE B.L.A. REQUIREMENTS.  
S2. ALL COLD FORMED STEEL MEMBERS, CONNECTIONS, BRACING, ETC, SHALL CONFORM WITH ALL RELEVANT 'STANDARDS AUSTRALIA' CODES AND THE MANUFACTURER'S WRITTEN INSTRUCTIONS.  
S3. MINIMUM WELDED REQUIREMENTS ARE 6mm CONTINUOUS FILLET WELDS UNLESS NOTED OTHERWISE ON THESE DRAWINGS. WELDS TO DEVELOP FULL STRENGTH OF THE MEMBERS TO BE JOINED.  
S4. VERIFY ALL SETOUT DIMENSIONS WITH ARCHITECTURAL DRAWINGS. DO NOT SCALE FROM STRUCTURAL DRAWINGS.  
S5. PROVIDE ALL CLEATS, BRACKETS, WELDING AND HOLING, ETC NECESSARY FOR THE COMPLETION OF THE BUILDING AND AS SHOWN AND REQUIRED TO SUIT ARCHITECTURAL DETAILS. SHOP DETAILER TO PROVIDE HOLES TO STEEL MEMBERS TO ALLOW FOR FIXING OF NON STRUCTURAL COMPONENTS IN ACCORDANCE WITH ARCHITECTURAL DETAILS.  
S6. FULLY SEAL ALL HOLLOW SECTIONS USING 5mm PLATES UNLESS NOTED OTHERWISE.  
S7. ALL STEELWORK TO BE FREE FROM DISTORTIONS WITH ALL NATURAL CAMBERS IN STEELWORK TO BE UPWARDS.  
S8. MEMBERS SHALL BE IN ONE LENGTH, UNLESS OTHERWISE APPROVED.  
S9. ALL BOLTS, NUTS AND WASHERS TO BE CADMIUM PLATED. ALL EXTERNAL BOLTING AND HOLDING DOWN BOLTS, NUTS AND WASHERS TO BE HOT DIPPED GALVANIZED UNLESS NOTED OTHERWISE.  
S10. MINIMUM STEELWORK FINISHES SHALL BE:  
i) ALL SUPPLIED CHS/SHS SECTIONS TO BE DURAGAL.  
ii) SITE TREAT ANY DAMAGED CORROSION PROTECTION (DUE TO WELDING/CUTTING/ GRINDING, ETC) WITH 'GALMET' SILVER PAINT (APPLICATION TO BE NEAT & CONSISTENT).  
iii) TREAT STEELWORK BELOW GROUND LEVEL WITH 2 COATS OF TAUBMANS INTERZONE 954 EPOXY (TO ACHIEVE A MINIMUM OF 150 MICRONS COVER) OR APPROVED EQUIVALENT.

CAST-IN SHS/CHS STEEL SECTIONS:

S1. ALL SHS/CHS CAST-IN STEEL SECTIONS TO BE SUPPLIED GALVANIZED (DURAGAL).  
S2. CAST-IN SECTIONS TO BE CUT & WELDED ONSITE (INCLUDING WELDED LUGS) AS PER BUILDER'S PREFERENCE. PROVIDE 6mm THICK END CAPS TO ALL CHS/SHS EXPOSED ENDS, WELDED & THEN GRIND EXPOSED CORNERS & EDGES GROUND TO A ROUNDED FINISH - NO SHARP EDGES. PROVIDE ADDITIONAL GALV. TREATMENT TO ALL CUT/WELDED/SITE DAMAGED STEELWORK & LUGS IN ACCORDANCE WITH GENERAL STEELWORK NOTES (ABOVE). ALTERNATIVLEY; SHOP MITRE/WELD SECTIONS & SHOP WELD LUGS/CLOSING PLATES. HOT DIP GALVANIZE WITH BREATHER HOLES (BE SEALED WITH SIKAFLEX OR EQUIVALENT).  
S3. ALL CAST-IN CHS SECTIONS TO BE SET OUT 8mm FROM EXPOSED CONCRETE EDGES, REFER TO ARCHITECTURAL/CONCEPT DRAWINGS.